

CELANYL® B2 W GF20 NC 1102/1

Thermal properties

Temp. of deflection under load, 1.8 MPa	204 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	218 °C	ISO 75-1/-2

Other properties

Density	1260 kg/m³	ISO 1183
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Injection

Drying Temperature	80 - 90 °C
Drying Time, Dehumidified Dryer	4 - 8 h
Processing Moisture Content	0.15 %
Max. mould temperature	60 - 80 °C